

At 75°F the pot life and thin film cure of **Primer 67DP LV** can be decreased by the addition of Accelerator #1 as follows:

Ozs./Accelerator #1 per mixed gal. Primer 67DP LV	Pot Life	Thin Film Cure
2-3	36 min.	4 hrs.
4-5	15 min.	2 hrs.

Do not attempt to store mixed material. Residual material should be properly disposed of at the end of each work period.

PRIMING

Mix the pre-measured units of **Primer 67DP LV Component A with Component B**. Prime all surfaces to be coated with Primer 67DP LV at 3-4 mils WFT. Multiple applications may be necessary depending on condition and porosity of the substrate.

Important - With all epoxies after priming and before each additional coat, examine the surface for amine blush (oily film). If present, remove by washing with warm water and detergent.

Primer 67DP LV Cure Cycle:

Temperature	Minimum Recoat Time	Maximum Recoat Time
50°F	12 hrs.	8 Days
75°F	6-8 hrs.	5 Days
90°F	4-5 hrs.	3 Days

Application of **Primer 67DP LV** in direct sunlight may lead to blistering, pinholes, or wrinkling due to outgassing of air in the concrete and high substrate temperatures. Double priming, shading, or evening application may be required. Consult a Dudick representative.

If recommended recoat times are exceeded, consult a Dudick Representative; sanding or abrasive abrading the surface of the **Primer 67DP LV** may be required before the coating, lining or floor topping can be applied.

CLEANING

Use **S-10 Cleaning Solvent** to clean tools and equipment.

SHIPPING

Refer to Material Safety Data Sheets.

STORAGE

Warning: All Dudick products classified by DOT with either white, yellow or red labels, must not be mixed or stored together as an explosive reaction can occur. All products should be stored in a cool, dry area away from open flames, sparks or other hazards.

When properly stored in their original, unopened containers at 50°F-75°F, **Primer 67DP LV** components will have a six-month shelf life. Exposure to excessive heat may cause premature gelling, reduce working time and shelf life.

SAFETY

M.S.D.S: Material Safety Data Sheets must always be read before using products. **Primer 67DP LV** is intended for application by experienced, professional personnel. Dudick, Inc. can supply supervision to help determine that the surface has been properly prepared, the ingredients correctly mixed, and the materials properly and safely applied. If materials are to be applied by your own personnel or by a third party contractor, please be sure that they are aware of the following safety precautions:

- Exposure to resins and hardeners through direct skin contact and/or inhalation may cause severe dermatitis reactions in some people. Cleanliness of the skin and clothing is critical and must be of paramount concern.
- Fumes are flammable and heavier than air. Proper ventilation should be maintained to minimize breathing of concentrated fumes.
- Suitable respirators should be used during application.



Dudick inc.

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**PRIMER 67DP LV
LOW VOC
DEEP PENETRATING,
MOISTURE TOLERANT
EPOXY PRIMER FOR
DENSE HIGH COMPRESSIVE
STRENGTH CONCRETE**

- Safety glasses, gloves, and suitable protective clothing must be worn at all times during application.
- If contact with hardeners occurs, remove any clothing involved and flush the skin with flowing water. Discard the clothing. Do not attempt to wash and reuse it.
- Liquids can be removed with S-10 Cleaning Solvent, MEK, or lacquer thinner.
- Keep open flames and sparks away from the area where materials are being mixed and applied.
- If a rash occurs, remove the individual from the work area and seek a physician's care for dermatitis.
- In case of eye contact, flush with water for at least 15 minutes and consult a physician.
- If swallowed, do not induce vomiting; call a physician immediately.

NOTE: Dudick, Inc. ("Dudick") warrants all goods of its manufacture to be as represented in its catalogs and that the manufacture of its products by its employees or sub-contractors shall be performed in a workmanlike manner. Dudick's sole obligation under this warranty shall be to replace any material which its examination shall disclose to be defective. Dudick makes no warranty concerning the suitability of its product for application to any

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