



Dudick inc.

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**PROTECTO-COAT EP
IMPROVED**

**Epoxy/Phenolic Flake-Filled,
Coating, 12-16 mils (.4 mm)**

FEATURES

Self-Priming
User Friendly
Long Pot Life
VOC Compliant

RECOMMENDED APPLICATIONS

Interior Tank Lining
Chemical Plant Process Piping
Corrosion Control – under installation [CUI]
Foundations and Steel Decks
Structural Steel Components
All Concrete Surfaces

CHEMICAL RESISTANCE

Dilute Inorganic Acids
Aliphatic Hydrocarbons
Sodium Hydroxide
Salt & Brine Solutions
Mineral Oils
Ammonium Hydroxide
Sour & Sweet Crude
MTBE
Diesel & Jet Fuel
Kerosene

TEMPERATURE LIMITS

(METAL APPLICATIONS)

Immersion up to 120°F
Dry - 250°F - Continuous
350°F – Intermittent
Under Installation - 40°F

COLORS: Standard colors are Green Gray, Off-White, Clay Tan & Cirrus Gray.

PHYSICAL PROPERTIES

Tabor Abrasion ASTM D-4060	92 mg.
WVT ASTM E-96	0.0018 perm.in.
Volume Solids VOC ASTM D-3960	67% 264 lbs./gal.

SPECIFICATIONS

Protecto-Coat EP shall be an amine adduct-cured flake-filled phenolic epoxy coating applied in two 6-8 mil coats as manufactured by Dudick, Inc. Materials shall be applied by brush, roller, or spray in accordance with the manufacturer’s recommended practices.

THE PROTECTO-COAT EP SYSTEM

Protecto-Coat EP uses an optional moisture-tolerant primer and one or two coats of phenolic epoxy resin to achieve high build and provide protection for metal and concrete substrates.

COMPONENTS

Primer 67 (Optional) is designed to prevent abrasive blasted steel from developing rust bloom prior to the application of the **Protecto-Coat EP**. For maximum performance, all metal surfaces should be primed, but primer may not be needed for mild, non-immersion service; consult a Dudick representative. Concrete must be primed to aid in the “wetting out” required for good bonding.

Primer 67C is designed for applications on concrete where spark testing is required or specified.

Basecoat/Topcoat: The unique hybrid binder in **Protecto-Coat EP** provides the low permeability, high film integrity, and excellent chemical resistance required for prolonged substrate protection.

For atmospheric exposure, a single 6-7 mil DFT application of **Protecto-Coat EP** may be sufficient. Total DFT (with primer) should be 7-8 mils, minimum.

For heavy spillage or total immersion areas, two 6-7 mil finished coats must be applied over primer to achieve a DFT of 12-16 mils.

ESTIMATING QUANTITIES AND ORDER BILL OF MATERIAL

APPROXIMATE SQUARE FEET PER GALLON	
@ 3 mils DFT (5% thinning)	348 ft. ² /gallon
@ 5 mils DFT (5% thinning)	208 ft. ² /gallon
@ 7 mils DFT (5% thinning)	148 ft. ² /gallon

APPLICATION INSTRUCTIONS

SURFACE PREPARATION

Metal: Metal surfaces must be abrasive blasted to an appropriate finish.

Immersion and heavy spillage service: White Metal, SSPC SP 5 or NACE #1, minimum 3.0 profile. Heavy non-immersion service (i.e. fumes and spillage): Near white, SSPC SP 10 or NACE #2, minimum 2.0 mil profile. Atmospheric service: Commercial SSPC SP 6 or NACE #3, minimum 2.0 mil profile.

Concrete: Concrete must be mechanically prepared to remove surface laitance. Oils, grease or other contaminant must be removed prior to surface preparation. Concrete must be free of curing compounds and form release agents. Surface texture should be similar to 40-60 grit sandpaper or the visual standard, CSP-5 from the International Concrete Repair Institute **with exposed pea gravel**. The prepared surface should have a minimum tensile strength of 250 PSI per ASTM D-4541.

All concrete substrates must be checked for moisture prior to product application using the Plastic Sheet Test, ASTM D-4263.

Additional surface preparation will be required if a 60-80 grit texture is not achieved and the surface laitance not completely removed with the first mechanical preparation procedure.

Mechanical preparation removes laitance, exposing honeycombs or voids beneath the surface which must be filled with **Scratch Coat 300**. (Refer to separate product bulletin).

APPLICATION SPECIFICATIONS

Substrate temperature for both concrete and metal must be between 50°F and 110°F.

Relative humidity must not exceed 90%.

Substrate temperature must be 5°F above the Dew Point.

PRIMER 67/67C MIX RATIOS (BY VOLUME)

Primer 67	Component A	1 gallon
Primer 67	Component B	1 gallon
Primer 67C	Component A	1 gallon
Primer 67C	Component B	29 fl. oz.

Important: Primer 67C Component A must be mechanically mixed for 1-2 minutes prior to adding the correct amount of **Component B**.

Primer 67C must be roller applied. Use brush application for small touch-up or repair work only.

PRIMER 67/67C POT LIFE

TEMPERATURE	PRIMER 67	PRIMER 67C
50°F	75 min.	110 min.
75°F	50 min.	60 min.
90°F	25 min.	25 min.

PRIMING

Metal: Mix the pre-measured units of **Primer 67 Component A with Component B**. Prime all metal surfaces to be coated with **Primer 67** at 3-4 mils WFT.

gassing of air in the concrete and high substrate temperatures. Double priming, shading, or evening application may be required. Consult a Dudick representative.

TESTING

Where immersion service is required, spark test the coating at 100 volts per mil with a 2000 volt AC spark tester. Mark and repair all pin holes, using **Protecto-Coat EP**. Retest only the repairs.

CLEANING

Use S-10 Cleaning Solvent to clean tools and equipment.

SHIPPING

Refer to Material Safety Data Sheets.

STORAGE

Warning: All Dudick products classified by DOT with white, yellow or red labels must not be mixed or stored together as an explosive reaction can occur.

All products should be stored in a cool, dry area, away from open flames, sparks, or other hazards.

When properly stored in their original, unopened containers at 50°F-75°F, the **Primer 67** components and the **Protecto-Coat EP** components will have a six-month shelf life. **Primer 67C** components will have a thirty-day shelf life. Storage in direct sunlight or excessive heat will reduce working time and shelf life.

SAFETY

M.S.D.S: Material Safety Data Sheets must always be read before using products. **Protecto-Coat EP** systems are intended for application by experienced, professional personnel. Dudick, Inc. can supply supervision to help determine that the surface has been properly prepared, the ingredients correctly mixed, and the materials properly and safely applied.

If **Protecto-Coat EP** materials are to be applied by your own personnel or by a third party contractor, please be sure that they are aware of the following safety precautions:

- Exposure to resins and hardeners through direct skin contact and/or inhalation may cause severe dermatitis

reactions in some people. Cleanliness of the skin and clothing is critical and must be of paramount concern.

- Fumes are flammable and heavier than air. Proper ventilation should be maintained to minimize breathing of concentrated fumes.
- Suitable respirators should be used during application.
- Safety glasses, gloves, and suitable protective clothing must be worn at all times during application.
- If contact with hardeners occurs, remove any clothing involved and flush the skin with flowing water. Discard the clothing. Do not attempt to wash and reuse it. **Protecto Coat EP** liquid can be removed with S-10 Cleaning Solvent, MEK, or lacquer thinner.
- Keep open flames and sparks away from the area where materials are being mixed and applied.
- If a rash occurs, remove the individual from the work area and seek a physician's care for dermatitis.
- In case of eye contact, flush with water for at least 15 minutes and consult a physician.
- If swallowed, do not induce vomiting; call a physician immediately.

NOTE: Dudick, Inc. ("Dudick") warrants all goods of its manufacture to be as represented in its catalogs and that the manufacture of its products by its employees or sub-contractors shall be performed in a workmanlike manner. Dudick's sole obligation under this warranty shall be to replace any material which its examination shall disclose to be defective. Dudick makes no warranty concerning the suitability of its product for application to any surface, it being understood that the goods have been selected and the application ordered by the Purchaser. DUDICK, INC. MAKES NO WARRANTY, EXPRESS OR IMPLIED, THAT THE GOODS SHALL BE MERCHANTABLE OR THAT THE GOODS ARE FIT FOR ANY PARTICULAR PURPOSE. THE WARRANTY OF REPAIR OR REPLACEMENT SET FORTH HEREIN IS EXCLUSIVE AND IN LIEU OF ALL OTHER



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WARRANTIES ARISING BY LAW OR OTHERWISE;
AND DUDICK INC. SHALL NOT BE LIABLE FOR
INCIDENTAL OR CONSEQUENTIAL DAMAGES,
INCLUDING BUT NOT LIMITED TO LOST PROFITS,
DOWN TIME, DAMAGES TO PROPERTY OF THE
PURCHASER OR OTHER PERSONS, OR DAMAGES
FOR WHICH THE PURCHASER MAY BE LIABLE
TO OTHER PERSONS, WHETHER OR NOT
OCCASIONED BY DUDICK'S NEGLIGENCE. This
warranty shall not be extended, altered or varied except
by written instrument signed by Dudick and Purchaser.

3/18/10