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M A T E R I A L   S A F E T Y   D A T A   S H E E T

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SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

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PRODUCT NAME : PRIMER 67DP COMP. A  
 IDENTIFICATION NUMBER: PR67DPA0000A PREPARE / REVISED: 08/07/06  
 PRODUCT USE/CLASS : BISPHENOL F\BISPHENOL A EPOXY

SUPPLIER: MANUFACTURER:  
 Dudick, Inc. Dudick, Inc.  
 1818 Miller Parkway 1818 Miller Parkway  
 Streetsboro, Ohio 44241 Streetsboro, Ohio 44241

CHEM-TEL: 800-255-3924 CHEM-TEL: 800-255-3924  
 24 HOURS A DAY 24 HOURS A DAY

PREPARER: DUDICK, INC., PHONE: 800-322-1970

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SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

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ITEM	CHEMICAL NAME	CAS NUMBER	WT/WT % LESS THAN
01	BISPHENOL A EPOXY RESIN	025085-99-8	70.0 %
02	ALIPHATIC GLYCIDYL ETHER	68609-97-2	30.0 %
03	EPOXY PHENOL NOVALAC RESIN	39817-09-9	10.0 %
04	XYLENE	1330-20-7	20.0 %
05	ETHYLBENZENE	100-41-4	10.0 %

----- EXPOSURE LIMITS -----

ITEM	ACGIH		OSHA		COMPANY	SKIN
	TLV-TWA	TLV-STEL	PEL-TWA	PEL-CEILING	TLV-TWA	
01	NE	NE	NE	NE	NE	YES
02	NE	NE	NO INFO	NO INFO	NE	YES
03	NE	NE	NE	NE	NE	YES
04	100PPM	150PPM	100PPM	NO INFO	NE	NO

(See Section 16 for abbreviation legend)

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SECTION 3 - HAZARDS IDENTIFICATION

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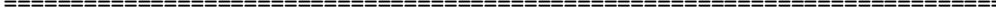
\*\*\* EMERGENCY OVERVIEW \*\*\*: CAUTION!...MAY CAUSE EYE AND SKIN IRRITATION.

EFFECTS OF OVEREXPOSURE - EYE CONTACT: MODERATE EYE IRRITANT.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: MODERATE SKIN IRRITANT. MAY CAUSE REDNESS AND SWELLING IN INDIVIDUALS ALLERGIC TO EPOXY RESINS.

EFFECTS OF OVEREXPOSURE - INHALATION: LOW VOLITILITY. PRODUCT IS NOT EXPECTED TO BE A MAJOR INHALATION HAZARD.

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| SECTION 3 - HAZARDS IDENTIFICATION |  
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EFFECTS OF OVEREXPOSURE - INGESTION: THIS PRODUCT HAS A LOW ORDER ORAL TOXICITY.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: ALLERGIC REACTIONS MAY OCCUR IN SOME INDIVIDUALS. PREEXISTING SKIN AND EYE DISORDERS MAY BE AGGRAVATED BY THIS PRODUCT. PREEXISTING SKIN OR LUNG INJURIES MAY INCREASE THE CHANCE OF DEVELOPING ALLERGY SYMPTOMS FROM EXPOSURE TO THIS PRODUCT. MAY CAUSE SKIN SENSITIZATION.

PRIMARY ROUTE(S) OF ENTRY: SKIN CONTACT SKIN ABSORPTION INHALATION  
INGESTION EYE CONTACT

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| SECTION 4 - FIRST AID MEASURES |  
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FIRST AID - EYE CONTACT: HOLD OPEN EYE LIDS AND FLUSH WITH COPIOUS AMOUNTS OF FLOWING WATER FOR AT LEAST 15 MINUTES. SEEK MEDICAL ATTENTION.

FIRST AID - SKIN CONTACT: WASH AFFECTED AREAS THOROUGHLY WITH SOAP AND WATER. IF SYMPTOMS PERSIST, SEEK MEDICAL ATTENTION. REMOVE CONTAMINATED CLOTHING AND WASH THOROUGHLY BEFORE REUSE.

FIRST AID - INHALATION: REMOVE VICTIM TO FRESH AIR. IF VICTIM IS NOT BREATHING, ARTIFICIAL RESPIRATION SHOULD BE ADMINISTERED BY QUALIFIED PERSONNEL.

FIRST AID - INGESTION: DO NOT INDUCE VOMITING. SEEK MEDICAL ATTENTION. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. GIVE VICTIM PLENTY OF WATER TO DRINK IF CONSCIOUS.

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| SECTION 5 - FIRE FIGHTING MEASURES |  
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FLASH POINT: 106 F LOWER EXPLOSIVE LIMIT: 1%  
(SETAFLASH CLOSED CUP) UPPER EXPLOSIVE LIMIT: 7%

AUTOIGNITION TEMPERATURE: NE

EXTINGUISHING MEDIA: CO2 DRY CHEMICAL FOAM WATER FOG

UNUSUAL FIRE AND EXPLOSION HAZARDS: TOXIC FUMES MAY BE PRODUCED IF THIS PRODUCT IS INVOLVED IN A FIRE.

SPECIAL FIREFIGHTING PROCEDURES: EVACUATE AREA. FIGHT FIRE FROM A SAFE DISTANCE. WEAR SELF-CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE CLOTHING.

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| SECTION 6 - ACCIDENTAL RELEASE MEASURES |  
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STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: DIKE AREA TO CONTAIN SPILLAGE. ABSORB EXCESS WITH SAND, EARTH, OR VERMICULITE. SCRAPE UP AND PLACE IN SUITABLE CONTAINER FOR DISPOSAL. WEAR ALL APPROPRIATE SAFETY EQUIPMENT WHILE HANDLING SPILLS.

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| SECTION 7 - HANDLING AND STORAGE |  
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HANDLING: AVOID CONTACT WITH EYES AND SKIN. FOR INDUSTRIAL USE ONLY.

STORAGE: DO NOT STORE NEAR INCOMPATIBLES. DO NOT STORE NEAR EXCESSIVE HEAT OR NEAR SOURCES OF IGNITION. KEEP CONTAINER TIGHTLY CLOSED WHEN NOT IN USE.

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| SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION |  
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ENGINEERING CONTROLS: GENERAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO MINIMIZE VAPOR CONCENTRATIONS. LOCAL EXHAUST MAY BE REQUIRED.

RESPIRATORY PROTECTION: WEAR A PROPERLY FITTED NIOSH/MSHA APPROVED RESPIRATOR WHEN EXPOSURE TO MISTS OR VAPORS IS LIKELY. NOT REQUIRED UNDER NORMAL CONDITIONS. CONSIDERATIONS MUST BE GIVEN TO OTHER COMPONENTS OF THIS SYSTEM. USE RESPIRATORY EQUIPMENT SUITABLE TO THE MOST SEVERE COMPONENT.

SKIN PROTECTION: IMPERVIOUS RUBBER OR NEOPRENE TYPE.

EYE PROTECTION: SAFETY GLASSES WITH SIDE SHIELDS RECOMMENDED AS MINIMUM PROTECTION. GOGGLES RECOMMENDED FOR INDIVIDUALS MIXING THE RESIN AND CATALYST.

OTHER PROTECTIVE EQUIPMENT: CLEAN, FULL BODY COVERING TO MINIMIZE SKIN CONTACT WITH MATERIAL. AN EYEWASH STATION AND SAFETY SHOWER IS RECOMMENDED NEAR WORK AREA.

HYGIENIC PRACTICES: SMOKING OR EATING IN THE WORK AREA SHOULD NOT BE PERMITTED. WASH THOROUGHLY AFTER HANDLING MATERIAL. CONTAMINATED CLOTHING MUST BE THOROUGHLY WASHED BEFORE REUSE.

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| SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES |  
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BOILING RANGE	: N.A.	VAPOR DENSITY	: Is heavier than air
ODOR	: CHARACTERISTIC	ODOR THRESHOLD	: NE
APPEARANCE	: VISCOUS LIQUID	EVAPORATION RATE	: Is slower than Ether
SOLUBILITY IN H2O	: NEGLIGIBLE		
FREEZE POINT	: NE	SPECIFIC GRAVITY	: 1.05
VAPOR PRESSURE	: NE	pH @ 0.0 %	: NE

PHYSICAL STATE : LIQUID VISCOSITY : 250-350cps  
COEFFICIENT OF WATER/OIL DISTRIBUTION: NE

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| SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES |  
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(See Section 16 for abbreviation legend)

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| SECTION 10 - STABILITY AND REACTIVITY |  
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CONDITIONS TO AVOID: HEAT, FLAME, CONTAMINANTS. DO NOT MIX WITH HARDENER COMPONENT AND LEAVE UNATTENDED. CONSIDERABLE HEAT AND SMOKE MAY EVOLVE CREATING HAZARDOUS CONDITIONS.

INCOMPATIBILITY: STRONG OXIDANTS. STRONG ACIDS. STRONG ALKALIS.

HAZARDOUS DECOMPOSITION PRODUCTS: BURNING WILL PRODUCE TOXIC FUMES. OXIDES OF CARBON. OTHER TOXIC ORGANIC SUBSTANCES MAY BE FORMED.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

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| SECTION 11 - TOXICOLOGICAL PROPERTIES |  
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No product or component toxicological information is available.

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| SECTION 12 - ECOLOGICAL INFORMATION |  
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ECOLOGICAL INFORMATION: DO NOT CONTAMINATE PONDS, STREAMS, OR UNDERGROUND WATER SUPPLY. PREVENT FROM ENTERING SEWERS.

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| SECTION 13 - DISPOSAL CONSIDERATIONS |  
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DISPOSAL METHOD: FOLLOW ALL RELEVANT LOCAL, STATE, AND FEDERAL REGULATIONS. AS MANUFACTURED, IF THIS PRODUCT IS DISCARDED, IT WOULD NOT BE A HAZARDOUS WASTE AS DEFINED BY RCRA. EMPTY DRUMS MAY CONTAIN RESIDUE OR FUMES WHICH ARE HARMFUL. DO NOT WELD, GRIND, OR USE CUTTING TORCHES ON EMPTY DRUMS.

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| SECTION 14 - TRANSPORTATION INFORMATION |  
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DOT PROPER SHIPPING NAME: RESIN SOLUTION III

DOT TECHNICAL NAME: NA

DOT HAZARD CLASS: 3

HAZARD SUBCLASS: NA

DOT UN/NA NUMBER: UN1866

PACKING GROUP: III

RESP. GUIDE PAGE:

(Continued on Page 5)

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 SECTION 15 - REGULATORY INFORMATION  
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THE FOLLOWING COMPONENTS ARE NOT SUBJECT TO REPORTING IN SECTION 2:

----- CHEMICAL NAME ----- CAS NUMBER WT/WT % IS LESS THAN  
 No non-hazardous components exist

U.S. FEDERAL REGULATIONS: AS FOLLOWS -

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200)

CERCLA - SARA HAZARD CATEGORY:

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

IMMEDIATE HEALTH HAZARD CHRONIC HEALTH HAZARD

SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

----- CHEMICAL NAME -----	CAS NUMBER	WT/WT % IS LESS THAN
XYLENE (MIXED ISOMERS)	1330-20-7	20%
ETHYL BENZENE	100-41-4	10%

TOXIC SUBSTANCES CONTROL ACT:

The chemical substances in this product are not on the TSCA Section 8 Inventory.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

----- CHEMICAL NAME ----- CAS NUMBER  
 No information is available.

U.S. STATE REGULATIONS: AS FOLLOWS -

NEW JERSEY RIGHT-TO-KNOW:

The following materials are non-hazardous, but are among the top five components in this product:

----- CHEMICAL NAME ----- CAS NUMBER  
 No non-hazardous materials are among the top five ingredients.

PENNSYLVANIA RIGHT-TO-KNOW:

The following non-hazardous ingredients are present in the product at greater than 3%:

----- CHEMICAL NAME ----- CAS NUMBER  
 No non-hazardous ingredients are present at greater than 3%.

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SECTION 15 - REGULATORY INFORMATION

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CALIFORNIA PROPOSITION 65:

WARNING: The chemical(s) noted below and contained in this product, are known to the state of California to cause cancer, birth defects or other reproductive harm:

-----	CHEMICAL NAME	-----	CAS NUMBER
No Proposition 65 chemicals exist in this product.			

INTERNATIONAL REGULATIONS: AS FOLLOWS -

CANADIAN WHMIS: This MSDS has been prepared in compliance with Controlled Product Regulations except for use of the 16 headings.

CANADIAN WHMIS CLASS: No information available.

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SECTION 16 - OTHER INFORMATION

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HMIS RATINGS - HEALTH: 2\*      FLAMMABILITY: 3      REACTIVITY: 0

VOLATILE ORGANIC COMPOUNDS (VOCS): 1.21 lbs/gal,    145 grams/ltr

LEGEND: N.A. - Not Applicable, N.E. - Not Established,  
 N.D. - Not Determined

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The information contained on this MSDS has been compiled from information obtained from raw material suppliers and is believed to be accurate. It is the responsibility of the user to comply with all Federal, State and Local

Regulations.

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<END OF MSDS>